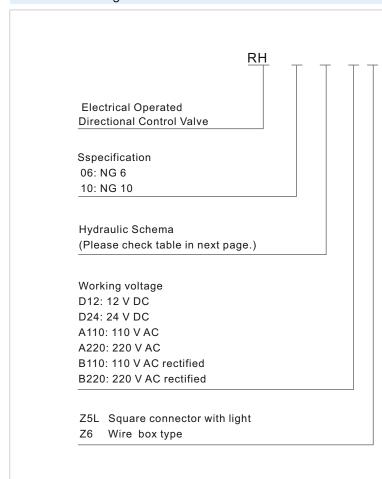


#### **Technical Specification**



Specification		0	2	03					
Working (Mpa	P, A and B ports	35		31.5					
pressure	T port	10		10					
Max. Flow (L/r	80 120			20					
Working fluid		Mine	ral oil;pho	sphate-	ester				
Fluid temp. (°C	<u> </u>		-20	~70					
Viscosity	(mm <sup>2</sup> /s)	2.8~100							
Working	DC	12		24					
voltage (V)	AC	110/	50Hz	220/50Hz					
Max.Switch fr	equency(T/h)	15000 (DC) 7200 (DC			(DC)				
Insulation grad	de	IP65							
Maight (kg)	Single solenoid	1.45 (DC)	1.4 (AC)	5.1 (DC)	4.3 (AC)				
Weight (kg)	Double solenoids	1.95 (DC)	1.9 (AC)	6.7 (DC)	5.1 (AC)				
Cleanliness	The maximum allowable cleanliness of the oil should be according to 9th degree of Standard NAS1638.It is suggested that the minimum filter rating should be β10≥75。								

### Ordering code



				_	)l-	
	L				Remark	<u>.s</u>
			Se	eria	l numb	er
				50	Rexrot	h
				60	Vicker	s
				70	Yuke	n
			S	eal	materia	al
		C	mit	NB	R Seal	S
		V	<u>'</u>	FP	M Seal	s
	С	mit v	with	out	dampir	ng
	30	3 0.	.8	Da	mping	
	10	) 1.	.0	Da	mping	
	12	2 1.	.2	Da	mping	
	with	nout	han	d er	nerger	су

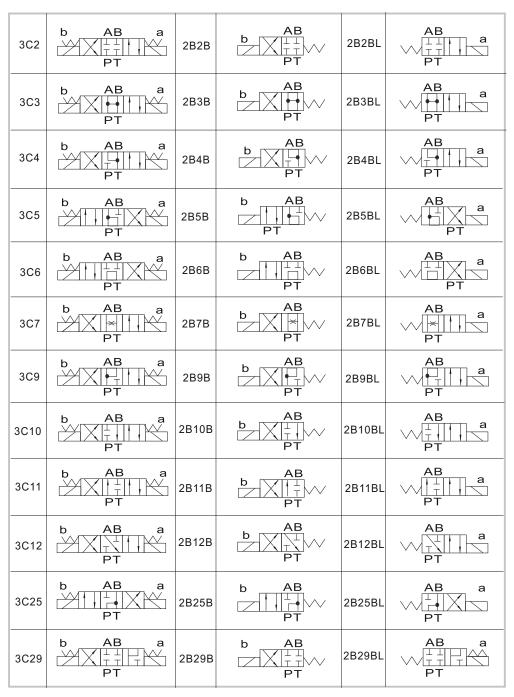
N9 with concealed hand emergency

Omit

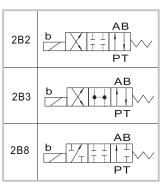


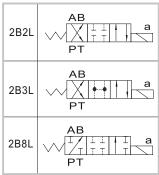
#### Spool schema

#### Spring return

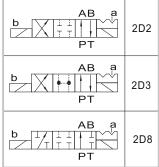


Note: \*D\*( No spring return mechanical positioning)
Solenoid directional control valve should be installed horizontally.

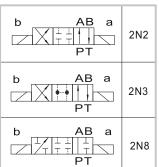




With detent

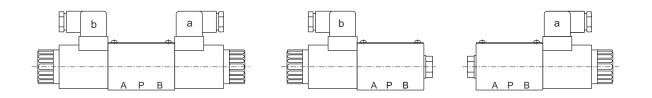


No spring return and no detent mechanical positioning



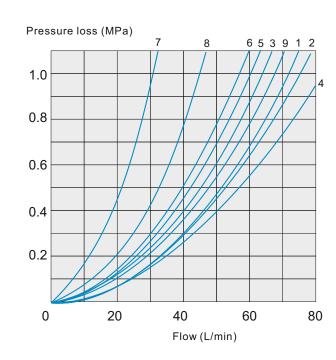


#### Name of solenoid



- 1. a When movement a, flow is from  ${\sf P}$  to  ${\sf A}$ ,  ${\sf B}$  to  ${\sf T}$ .
- 2. b When movement b, flow is from P to B, A to T.
- 3. Oil flow is in the opposite direction with the above mentioned movement for 3C5 and 3C6 spools.

#### 02 Specification Performance curve (Measured at 41 mm<sup>2</sup>/s and 50°C)



Function code		Direction							
runction code	P to A	P to B	A to T	B to T					
2B8 2B8L	3	3	-	-					
2B3	1	1	3	1					
2B2 2B2L	5	5	3	3					
3C2	3	3	1	1					
3C5	1	3	1	1					
3C6	6	6	9	9					
3C3	2	4	2	2					
3C4	1	1	2	1					
3C10,3C12	3	3	4	9					
3C9	2	3	3	3					
3C25	3	1	1	1					
3C29	5	5	4	-					
3C7	1	2	1	1					
I .									

- 7. Spool type 3C29 located in the control position A to B.
- 8. Spool type 3C6 in the neutral position P to T.



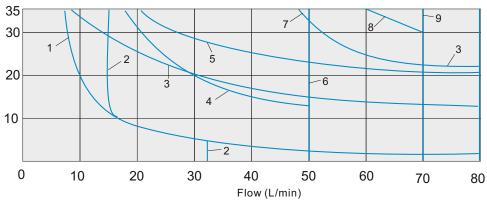
02 Specification Working limits

(The working limits for directional valves have determined by using solenoids at their operating temperature, 10% under voltage and with no pre-loading of the tank)

With regard to the four-way valve, the normal flow data as shown is get from the regular use of two directions of the flow (e.g.P to A,and simultaneous return flow from B to T ). See tables. If only one flow direction is needed for example: When a four port valve which is closed up port A or port B, used as a three-way valve, the Maximum flow may be very small in the serious condition

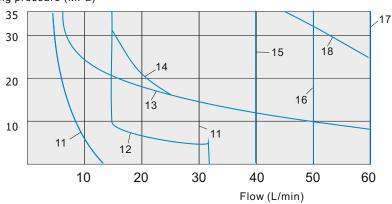
	DC solenoid operation D24, D12, B220, B110	AC solenoid operation AC A110, A220, 50HZ			
Curve	Symbol	Curve	Symbol		
1 2 3 4 5 6 7 8 9	2B8, 2B8L1 3C7 2B8 2B8L 3C5 3C25 3C4 3C6 3C3 2N8 2D8 3C10 3C12 2B3 2B2 2B2L 3C9 3C2 3C29 2N3 2D3 2N2 2D2	11 12 13 14 15 16 17	2B8 2B8L1 3C7 2B8 2B8L 3C5 3C25 3C6 3C3 2N8 2D8 2N3 2D3 2N2 2D2 3C2 3C4 3C10 3C9 3C29 3C12 2B3 2B2 2B2L		

#### Working pressure (MPa)



- 1 No manual emergency operation
- 2 Oil returns from actuator to oil tank

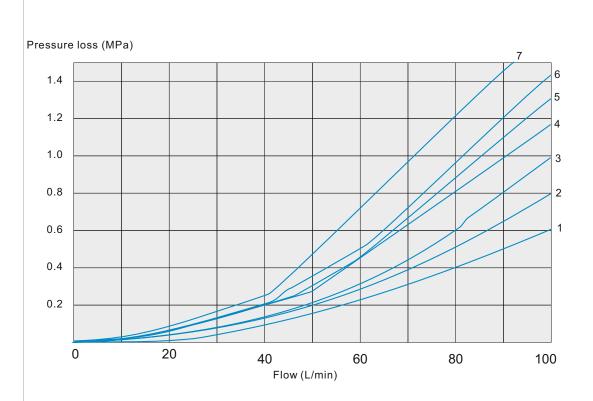
#### Working pressure (MPa)





03 Specification Pe

Performance curve (Measured at 41 mm<sup>2</sup>/s and 50°C)



Function code	Direction								
Function code	P to A	P to B	A to T	B to T					
2B8 2B8L	2	2	-	-					
2B3 2B2 2B2L	2	2	3	3					
3C2 3C7	2	2	4	4					
3C5	2	3	3	5					
3C6	3	3	4	6					
3C3	1	1	4	5					
3C10 3C12	2	2	3	5					
3C9	1	1	5	1					
3C25	3	2	5	3					
3C29	2	4	3	-					

<sup>7.</sup> Spool symbol 3C29 in the shifting position A to B  $\,$ 

<sup>4.</sup> Spool symbol 3C6 in neutral position P to T

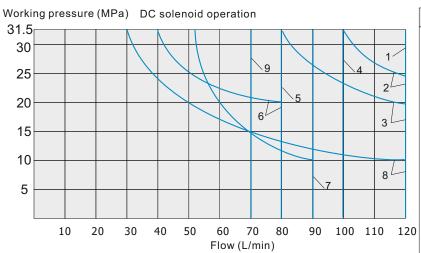


03 Specification

Working limits

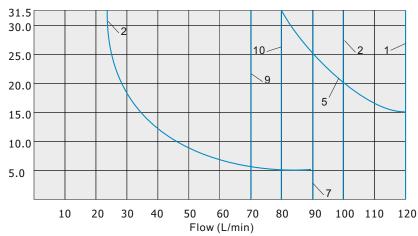
(The working limits for directional valves have determined by using solenoids at their operating temperature, 10% under voltage and with no pre-loading of the tank)

With regard to the four-way valve, the normal flow data as shown is get from the regular use of two directions ,of the flow (e.g.P to A, and simultaneous return flow from B to T). See tables. If only one flow direction is needed for example: When a four port valve which is closed up port A or port B, used as a three-way valve, the Maximum .flow may be very small in the serious condition



Curve	Symbol							
1	2B3 2N3 2D3							
	2B2 2N2 2D2							
	2B2L 3C9							
2	3C2							
3	2N8 2D8							
	3C10 3C12 3C4							
4	3C3							
5	3C29							
6	3C6							
7	3C5 3C25							
8	2B8 2B8L							
9	3C7							
1)	Return circuit (Independent of area ratio)							

Working pressure (MPa) AC solenoid operation

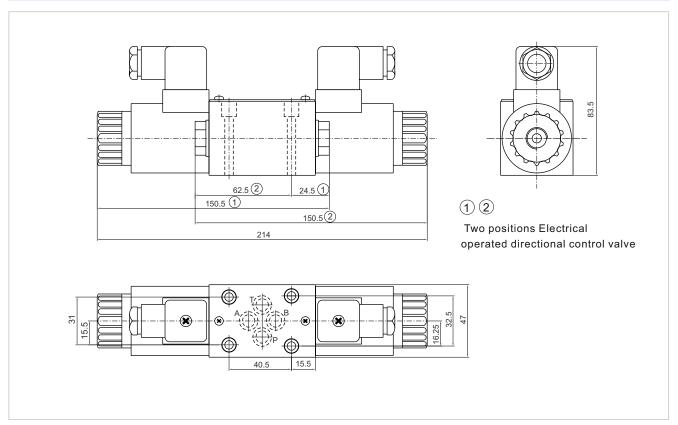


	110 V 50 Hz, 120 V 60 Hz 220 V 50 Hz, 240 V 60 Hz									
	Curve	Symbol								
	1	2B3 2N3 2D3								
		2B2 2N2 2D2								
		2B2L								
	2	3C2 3C10								
	3	3C12								
		3C9								
	4	2B8 2B8L								
	5	2N8 2D8 3C4								
	6	3C6								
'	7	3C5 3C25								
	8	3C7								
	9	3C3								
	10	3C29								

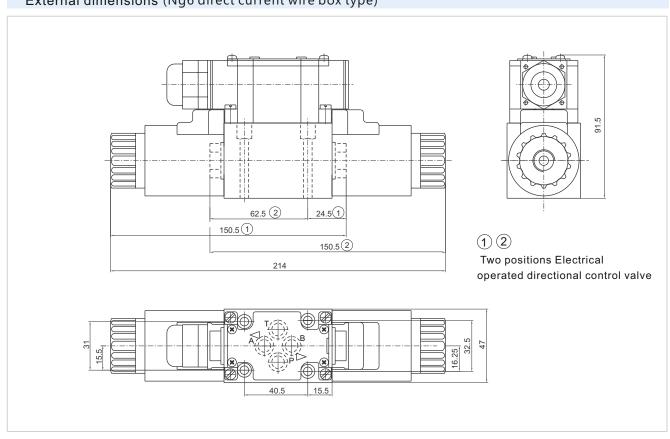
Workin	g pres	sure (	MPa)	AC so	lenoid	opera	ation						
31.5													
30.0		4	6							3			
25.0			1							.,			
20.0							-`8						
15.0													
10.0													
5.0						6		4					
	1	0 2	20 3	0 4	0 5	0 (	60	70 8	30 9	90 1	00 1	10 1	.20
Flow (L/min)													



### External dimensions (Ng6 Direct current plug type)

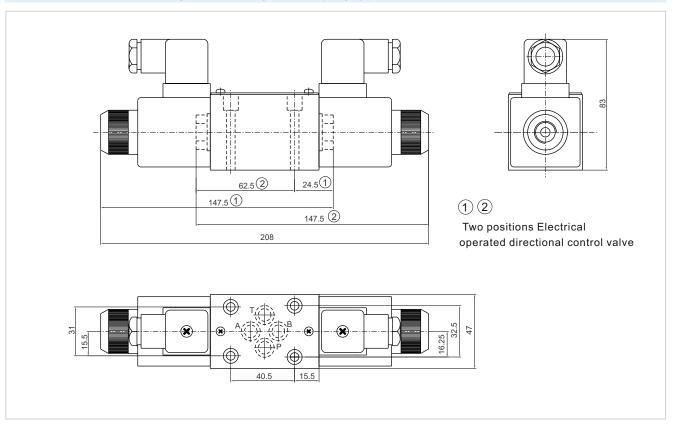


### External dimensions (Ng6 direct current wire box type)

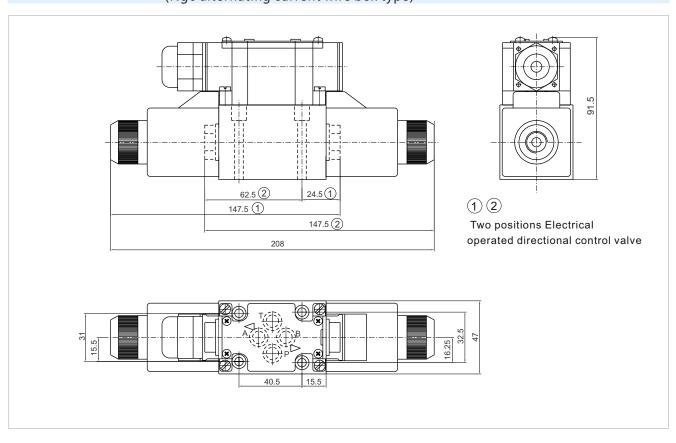




### External dimensions (Ng6 alternating current plug type)

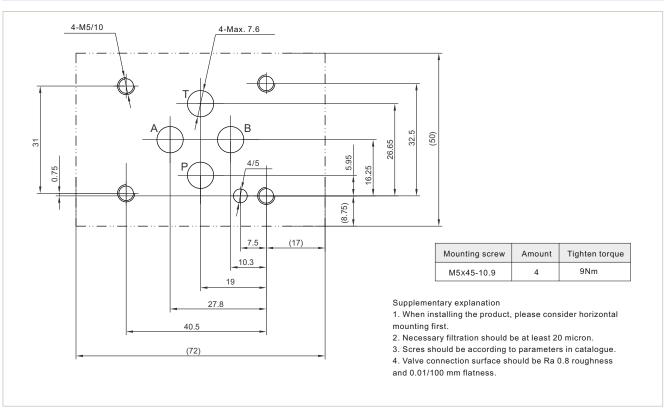


### External dimensions (Ng6 alternating current wire box type)

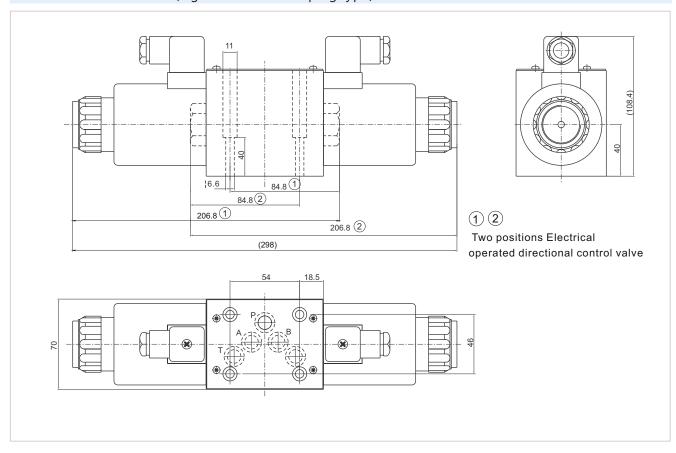




### Ng6 size of sub plate



### External dimensions (Ng10 direct current plug type)

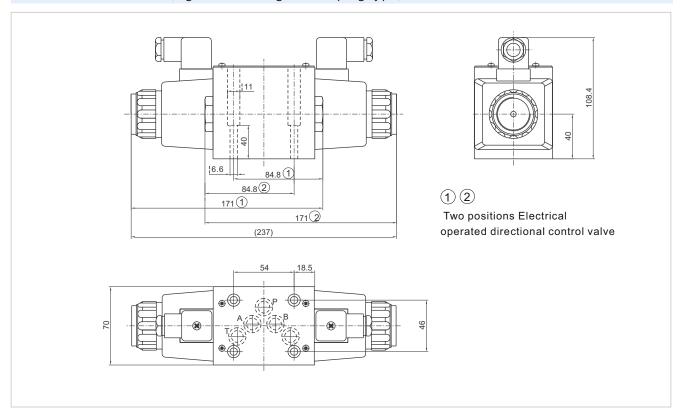




4. Valve connection surface should be Ra 0.8 roughness

and 0.01/100 mm flatness.

### External dimensions (Ng10 alternating current plug type)



### Ng10 size of sub plate

